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FIG 1

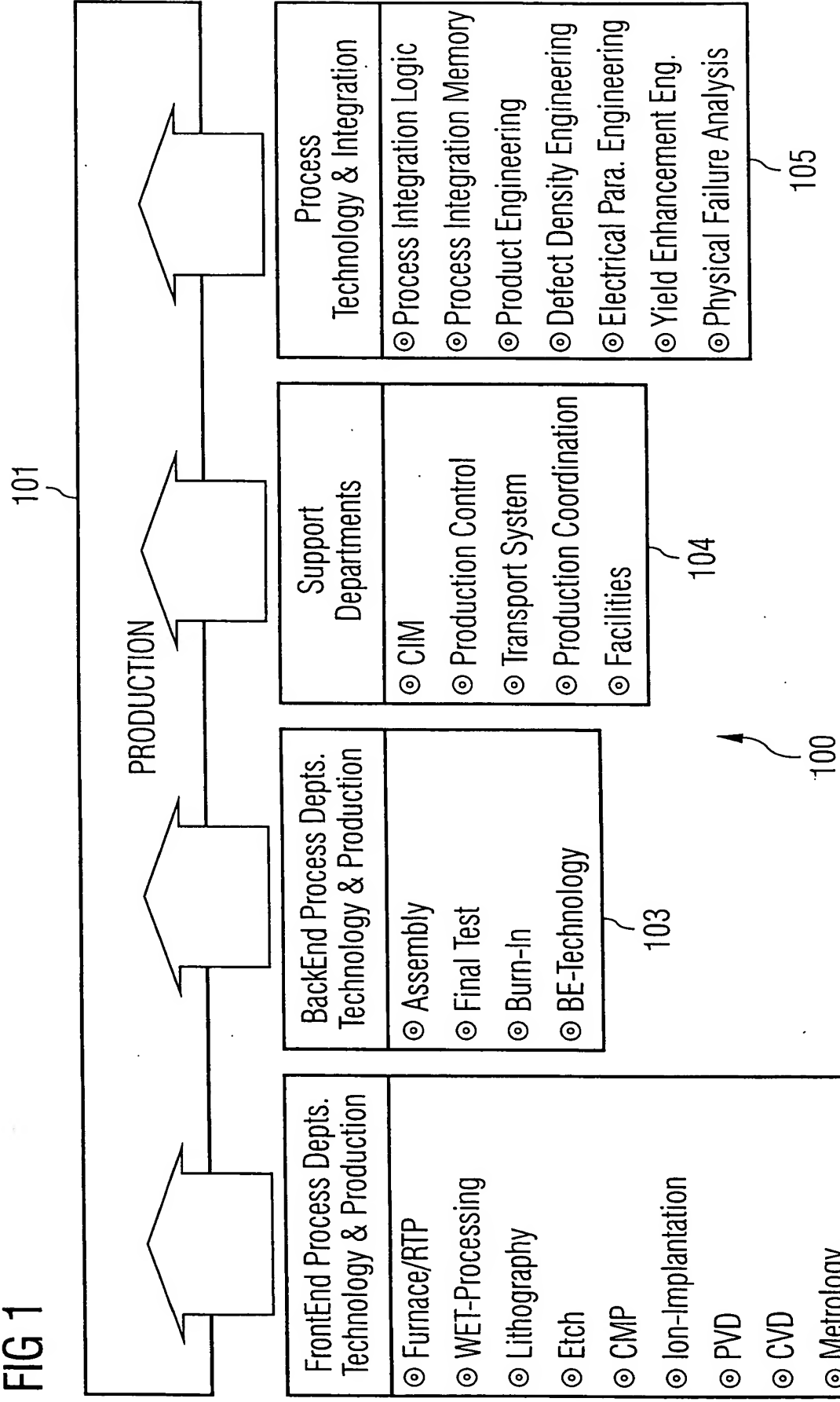


FIG 2

Illustration of Production Complexity

Example: Pilot-Line featuring all necessary tools and processes for a product turnaround!

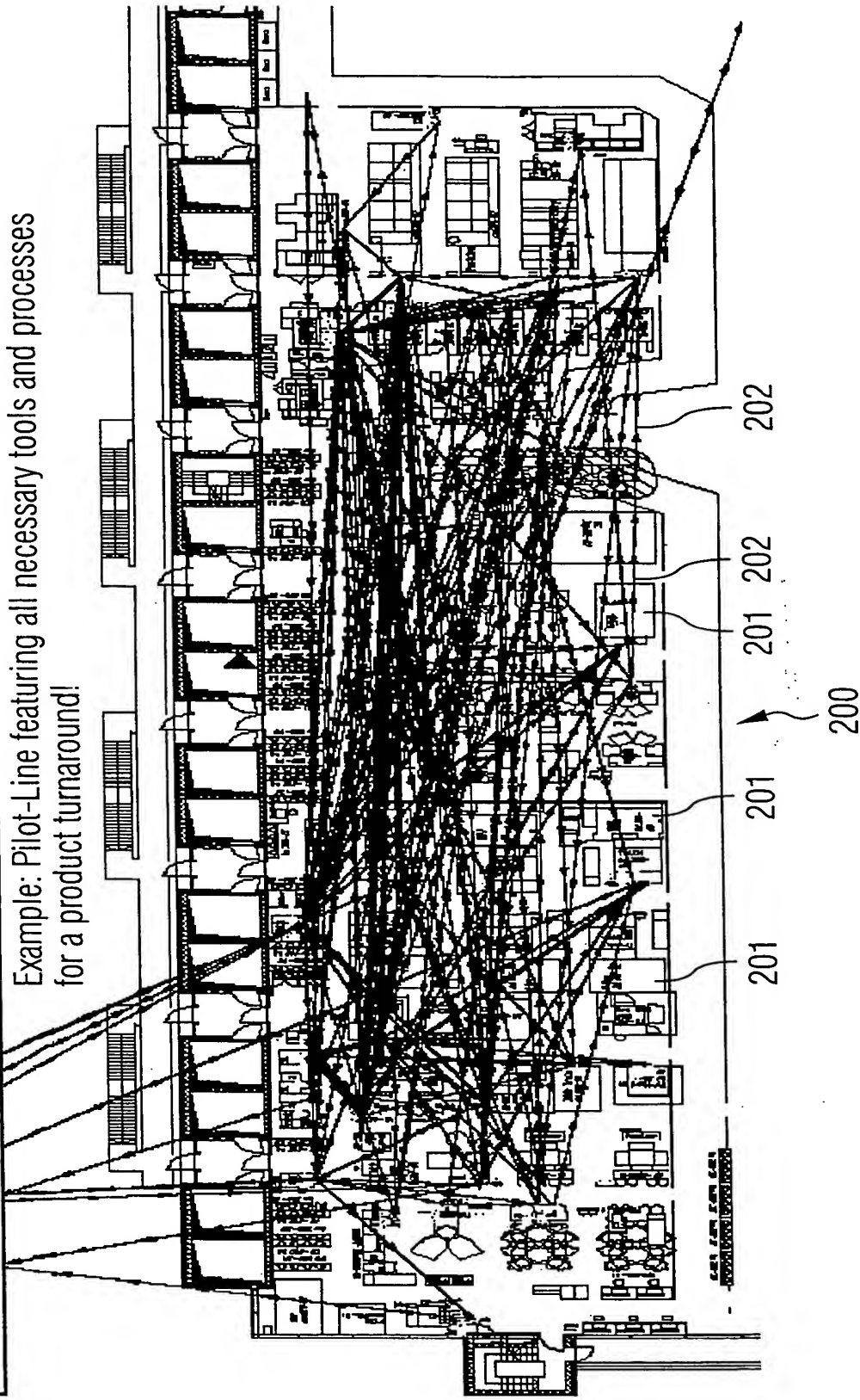


FIG 3

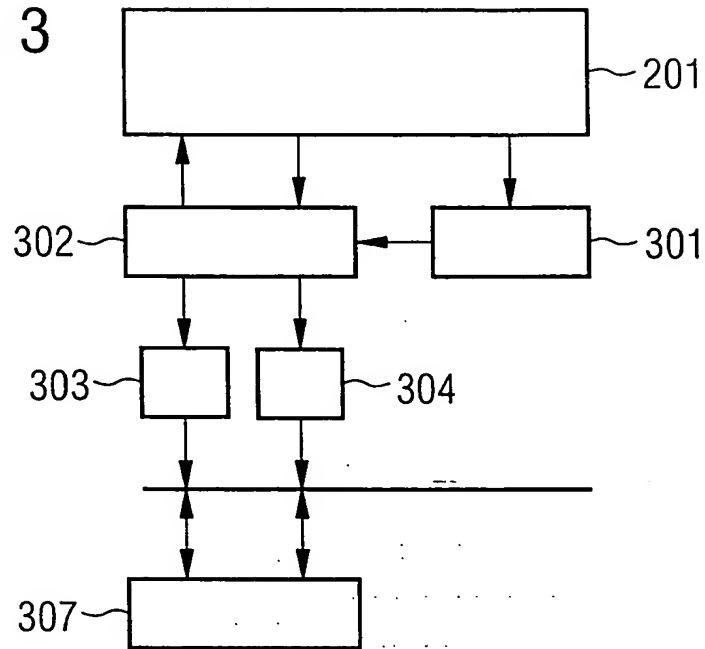


FIG 4

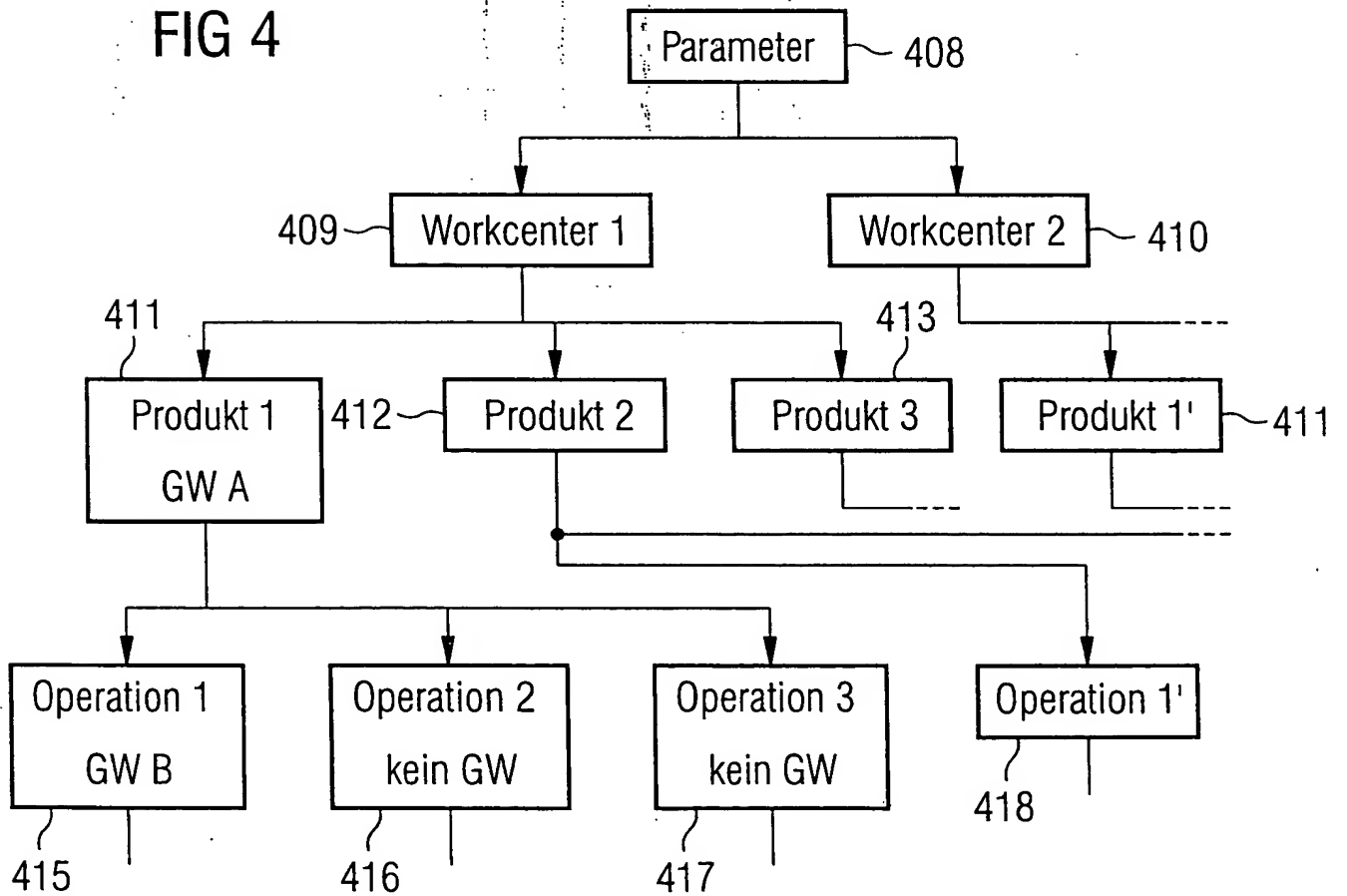


FIG 5

Parameter	Workcenter	Produkt	Operation	Maschine	Rezept	Schicht	unterer Grenzwert	oberer Grenzwert
Dejustiert	Foto-g-Linie	*	*	*	*	*		2,5
Dejustiert	Foto-g-Linie	SFET2	*	*	*	*		8,0
Dejustiert	Foto-g-Linie	SFET2	6731	*	*	*		6,0
Dejustiert	Foto-g-Linie	SFET2	5266	*	*	*		5,0
Dejustiert	Foto-g-Linie	B6HFC	*	*	*	*		4,0
Dejustiert	Foto-g-Linie	B6HFC	3771	*	*	*		5,0
Dejustiert	Foto-g-Linie	B6HFC	2571, 5266	*	*	*		6,5
Dejustiert	Foto-g-Linie	B6HFC	2571, 5266	121	*	*		4,0
Dejustiert	Foto-g-Linie	B6HFC	*	*	L071F-	*		8,0

FIG 6

